



September 8, 2003

RE: Weep holes/leak detection holes

In the interest of preventive maintenance and system safeguarding, it is allowable to place a small hole in the insulation jacket or fitting cover in order to recognize fluid leaks soon after they occur. These holes should be placed at low points in a pipe run or at a flange, etc. These inspection holes should be small and will allow an inspector to more easily detect a leak early in the failure before the fluid can contaminate a larger area. These should only be installed where needed in above ambient pipe applications and never in a system operating at below ambient conditions where the moisture drive will allow water vapor ingress. Contact the factory if you need to install weep holes in below ambient applications.

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